

SVE ENAMEL

Surface preparation

- For Optimum results clear the surface thoroughly with the help of sand paper, make sure there is no left over of oil, dust or grease on the surface. Emery paper 220 would be recommended with the unwanted particles doesn't get removed.
- For all wooden surfaces –strip all the old paint/varnish etc from the surface using emery paper no 320 and complete filling of holes and cracks. Clean and smoothen the surface by sanding along the grains with emery paper no 180. Smooth the sand surface with emery paper no 400and dust the surface clean.

Direction for use:

Priming:

- a. Ferrous Metal Surface: Apply 2 coats of SVE Primer Metal with a minimum gap of 6 to 8 hrs.
- b. Wood surface: Use only SVE Primer wood white/Grey /pink wood primer.

Finishing:

- a. Apply 2 coats of SVE Hi-gloss enamel with minimum 8 hrs gap.
- b. For Brush Application: Dilute it with 5 to 7% SVE T13 Thinner.
- c. For Spray Application dilute it up to 20 % with SVE T13 Thinner

- Provides glossy finish
- High durability
- High wash ability
- Refer to Shade Card for Colours.

Pack Available: 500 ml, 1litre, 4litre, 20litre

SVE PAINT RED OXIDE PRIMER

SVE Paint Red Oxide metal primer is a specially formulated under coat for metal surface .It has anti – corrosive properties and provides good adhesion to the top coat.

PRODUCT FEATURES:

- Lead Free: Paints that does not contain heavy metals .Are safe to use at home and is environmentally friendly.
- Adhesion: It gives excellent adhesion on metal surface.

TECHNICAL DETAILS:

- Base : SVE Paint Red Oxide metal Primer
- Colour: Red Oxide
- Finish: Matt
- Dry time: Touch Dry -1 to 2 hours
- Gloss Level: Matt
- Clean Solvent: General Purpose Thinner (T-18)
- Stability of Diluted Paint : 24 hours
- Shelf Life: 2 years from the date of manufacture in original tightly closed containers.
- Dilution: 10% by volume with General purpose thinner.

HOW TO APPLY:

Surface Preparation: Remove flake of old paint or powdery residue by sanding using on emery paper.

Surface must be free from dirt, grease, oil and other foreign substances.

APPLICATION:

Brush: Dilute the paint up to 10% volume using General Purpose Thinner.

Spray: Dilute the paint up to 15 to 20%volume using General Purpose Thinner.

PROCESS:

Apply one coat of SVE Red Oxide Metal Primer and allow it to dry for 6 to 8 hrs.

SAFETY & ENVIRONMENT:

During Painting: Always work in a well ventilated area.

Wear, appropriate attire especially gloves & eyes protection gear.

Avoid contact with skin as it may cause irritation.

Cleaning: Wash all the tools with General Purpose thinner(T-18) immediately after application.

Safety Instructions:

- In case of eye contact, rinse immediately with water and seek medical treatment.
- To remove paint from skin, use soap & water or appropriate cleanser
- In the event of spillage, contain and collect spill paint by using sand or earth.
- Avoid painting when the temperature is below 10°C and relative humidity should be below 85%.
- Store paint in cool, dry and well ventilated place from heat source, flammable, or direct sun light.
- Keep containers tightly closed in secure upright position.

Pack Available: 500 ml, 1litre, 4litre, 20litre

SVE GENERAL PURPOSE THINNER (T-18)FOR SYNTHETIC PAINT & VARNISH

DESCRIPTION: SVE General Purpose Thinner (T-18) is a premium quality paint thinner& cleaning solvent.

The General properties are as under:

- Appearance : Colourless liquid
- Specific gravity : 0.82
- Flash Point >0*c
- Flammability limit : 0.8 -13*C

TYPICAL USE:

- General Purpose Thinner for Solvent based Synthetic paint.
- Paint remover& spot cleaner.
- General purpose cleaning solvents.

FEATURES:

- Improves paint consistency
- Reduces the risk of imperfection
- Fast drying
- Smooth gloss finish

Note: Contains an alcohol making it unsuitable for 2 packs PU Paint.

APPLICATION:

PAINT THINNER

- Ensure the surface of the area to be painted is clean, dry & prepared to paint as per manufacturer's direction.
- The ratio of thinner to paint should be in accordance with paint manufacturer's guidelines. A general guide is 1part thinner to 3 parts paints.
- All equipments used in mixing & applying in mixture should be clean & dry.
- Add thinner to paint slowly & stir. Mix thoroughly before application.
- Apply with a spray gun/Brush.

PAINT REMOVER

- To strip paint from surface or to remove oversprays (other than painted surface).
- Use tightly woven non-absorbent cloth for wetting with thinner (T-18).Wipe the surface vigorously until the paint has been removed.

SAFETY:

- Wear suitable protective clothing, gloves, eyes/face protection while painting.

Pack Available: 1litre, 5 litre, and 20litre