**SVE Wood Finish Melamine Sanding Sealer** 

Sanding Sealer is used for preparing surface of wood before applying Melamine base top Coat.

It provides uniformity and smoothness to the surface for top coating.

Melamine Sealer acts as a protection cover, saving it from various blemished marks and streaks.

## **Technical Details:**

Coverage: 8 -10 sq meter/Ltr/Coat

Drying Time: Surface dry time: 10 minutes, Tack Free time -1 hr

Note: Actual coverage may vary from quoted coverage due to factors such as method, condition of application & surface roughness

## **Directions for use:**

Mixing ratio of Melamine Sanding Sealer & Melamine Hardner – 9:1 by volume

Keep the mixture for 20 -30 minutes for maturation.

Mix the above mixture with 20 -40 % of SVE Melamine Thinner (T-14) and use it within 8 hrs.

Keep the mixture for 20- 30 minutes for maturation. Spray by using SVE Melamine Thinner (T14).

Consume the mixture in 4 -6 hrs. Allow it to dry for 6-8 hrs

Apply 2 coats of SVE Wood Finish Melamine sanding sealer, with a gap of 45 minutes.

Sanding of the surface is required in order to get rid of unwanted particles and this can be done with the help of emery paper no. 320/400.Examine the surface carefully if any imperfections are there, if any touch up with the help of sealer it will help in making the surface smooth, also ensure that no dents or cracks are there on the surface, and if any try to cover it with the help of SVE wood filler.

Pack: 500ml, 1litre, 4litre, 20litre